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WARNING: These products are not designed for use in, and should not be used for, patient-connected applications.
PCM4 Solid State Relay Driver

**Introduction**

**Description**

The PCM4 module accepts a 4-20 mA control signal and converts it to a 4.5-32 Vdc proportional control signal. A power supply is not required. PCM4 is powered by the 4-20 mA loop. The PCM4 Module supports single and three-phase 2-leg power control configurations.

The PCM4 module mounts directly to the input terminals labeled 4/A2(+) and 3/A1(+) of the solid state relay. Screw terminals are provided on the PCM4 module for the 4-20 mA control signal. The solid state relay’s load is connected to terminals 1/L1 and 2/T1.

Once the connections are made, the PCM4 module and solid state relay(s) provide proportional zero-fired power control to the load.

**WARNING**

**ELECTRIC SHOCK HAZARD. Disconnect all power before installing the Solid State Relay Driver. Failure to do so could result in personal injury or equipment damage.**

**Specifications**

<table>
<thead>
<tr>
<th>Input</th>
<th>4 - 20 mA</th>
</tr>
</thead>
<tbody>
<tr>
<td>Time Base</td>
<td>3 Cycle Resolution</td>
</tr>
<tr>
<td>Line Frequency</td>
<td>50/60 Hz Selectable</td>
</tr>
<tr>
<td>Compliance Voltage</td>
<td>Requirement: 6.4 Vdc (320 ohms @ 20 mA)</td>
</tr>
<tr>
<td>Span &amp; Linearity</td>
<td>&lt; 2%</td>
</tr>
<tr>
<td>Ambient Temperature</td>
<td>32 - 104°F</td>
</tr>
<tr>
<td>Dimensions</td>
<td>1.25&quot;W x 1.75&quot;L x .75&quot;D</td>
</tr>
</tbody>
</table>

**Wiring**

**Single Phase Power Control Wiring**

1. Mount PCM4 Module as shown by loosening A1 and A2 connection screws on SSR. Insert PCM4 “tanglers” under connection screws. Tighten screws.
2. Connect 4-20 mA control signal input wiring to terminal connections on PCM4 module.
3. Connect load wiring to L1 and T1 screw terminals.
4. If operating on 50 Hz line power, remove J1 and discard.

**Three Phase 3-Wire 2-Leg Switching Power Control Wiring**

1. Mount PCM4 Module as shown by loosening A1 and A2 connection screws on SSR. Insert PCM4 “tanglers” under connection screws. Tighten screws.
2. Install 2-Leg harness (P/N 0003-70178) as shown.
3. Connect 4 - 20 mA control signal input wiring to terminal connections on PCM4 module.
4. Connect load wiring to L1 and T1 screw terminals.
5. If operating on 50 Hz line power, remove J1 and discard.
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