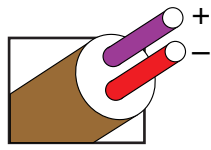


Revised Thermocouple Reference Tables



Thermocouple Grade

MAXIMUM TEMPERATURE RANGE

Thermocouple Grade
- 328 to 1652°F
- 200 to 900°C

Extension Grade
32 to 392°F
0 to 200°C

LIMITS OF ERROR
(whichever is greater)
Standard: 1.7°C or 0.5% Above 0°C
1.7°C or 1.0% Below 0°C
Special: 1.0°C or 0.4%

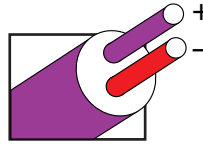
COMMENTS, BARE WIRE ENVIRONMENT:
Oxidizing or Inert; Limited Use in Vacuum or Reducing; Highest EMF Change per Degree

TEMPERATURE IN DEGREES °F
REFERENCE JUNCTION AT 32°F

TYPE E

Reference Tables
N.I.S.T.
Monograph 175
Revised to
ITS-90

Nickel-Chromium vs. Copper-Nickel



Extension Grade

Thermoelectric Voltage in Millivolts

Thermoelectric Voltage in Millivolts																									
°F	-10	-9	-8	-7	-6	-5	-4	-3	-2	-1	0	°F													
													°F	0	1	2	3	4	5	6	7	8	9	10	°F
-450							-9.835	-9.834	-9.833	-9.832	-9.830	-450	100	2.281	2.316	2.351	2.385	2.420	2.454	2.489	2.524	2.558	2.593	2.628	100
-440	-9.830	-9.829	-9.827	-9.825	-9.823	-9.821	-9.819	-9.817	-9.814	-9.812	-9.809	-440	110	2.628	2.663	2.698	2.733	2.767	2.802	2.837	2.872	2.907	2.942	2.977	110
-430	-9.809	-9.806	-9.803	-9.800	-9.797	-9.793	-9.790	-9.786	-9.782	-9.779	-9.775	-430	120	2.977	3.012	3.048	3.083	3.118	3.153	3.188	3.224	3.259	3.294	3.330	120
-420	-9.775	-9.771	-9.766	-9.762	-9.758	-9.753	-9.749	-9.744	-9.739	-9.734	-9.729	-420	130	3.330	3.365	3.400	3.436	3.471	3.507	3.542	3.578	3.613	3.649	3.685	130
-410	-9.729	-9.724	-9.718	-9.713	-9.707	-9.702	-9.696	-9.690	-9.684	-9.678	-9.672	-410	140	3.685	3.720	3.756	3.792	3.827	3.863	3.899	3.935	3.970	4.006	4.042	140
-400	-9.672	-9.666	-9.659	-9.653	-9.646	-9.639	-9.632	-9.625	-9.618	-9.611	-9.604	-400	150	4.042	4.078	4.114	4.150	4.186	4.222	4.258	4.294	4.330	4.366	4.403	150
-390	-9.604	-9.597	-9.589	-9.581	-9.574	-9.566	-9.558	-9.550	-9.542	-9.534	-9.525	-390	160	4.403	4.439	4.475	4.511	4.547	4.584	4.620	4.656	4.693	4.729	4.766	160
-380	-9.525	-9.517	-9.508	-9.500	-9.491	-9.482	-9.473	-9.464	-9.455	-9.446	-9.436	-380	170	4.766	4.802	4.839	4.875	4.912	4.948	4.985	5.021	5.058	5.095	5.131	170
-370	-9.436	-9.427	-9.417	-9.408	-9.398	-9.388	-9.378	-9.368	-9.358	-9.348	-9.338	-370	180	5.131	5.168	5.205	5.242	5.278	5.315	5.352	5.389	5.426	5.463	5.500	180
-360	-9.338	-9.327	-9.317	-9.306	-9.295	-9.285	-9.274	-9.263	-9.252	-9.241	-9.229	-360	190	5.500	5.537	5.574	5.611	5.648	5.685	5.722	5.759	5.796	5.833	5.871	190
-350	-9.229	-9.218	-9.207	-9.195	-9.184	-9.172	-9.160	-9.148	-9.136	-9.124	-9.112	-350	200	5.871	5.908	5.945	5.982	6.020	6.057	6.094	6.132	6.169	6.207	6.244	200
-340	-9.112	-9.100	-9.088	-9.075	-9.063	-9.050	-9.038	-9.025	-9.012	-8.999	-8.986	-340	210	6.244	6.281	6.319	6.356	6.394	6.432	6.469	6.507	6.544	6.582	6.620	210
-330	-8.986	-8.973	-8.960	-8.947	-8.934	-8.920	-8.907	-8.893	-8.880	-8.866	-8.852	-330	220	6.620	6.658	6.695	6.733	6.771	6.809	6.847	6.884	6.922	6.960	6.998	220
-320	-8.852	-8.839	-8.825	-8.811	-8.797	-8.782	-8.768	-8.754	-8.739	-8.725	-8.710	-320	230	6.998	7.036	7.074	7.112	7.150	7.188	7.226	7.264	7.302	7.341	7.379	230
-310	-8.710	-8.696	-8.681	-8.666	-8.652	-8.637	-8.622	-8.607	-8.591	-8.576	-8.561	-310	240	7.379	7.417	7.455	7.493	7.532	7.570	7.608	7.647	7.685	7.723	7.762	240
-300	-8.561	-8.546	-8.530	-8.515	-8.499	-8.483	-8.468	-8.452	-8.436	-8.420	-8.404	-300	250	7.762	7.800	7.839	7.877	7.916	7.954	7.993	8.031	8.070	8.108	8.147	250
-290	-8.404	-8.388	-8.372	-8.356	-8.339	-8.323	-8.307	-8.290	-8.273	-8.257	-8.240	-290	260	8.147	8.186	8.224	8.263	8.302	8.340	8.379	8.418	8.457	8.496	8.535	260
-280	-8.240	-8.223	-8.206	-8.189	-8.173	-8.155	-8.138	-8.121	-8.104	-8.087	-8.069	-280	270	8.535	8.573	8.612	8.651	8.690	8.729	8.768	8.807	8.846	8.885	8.924	270
-270	-8.069	-8.052	-8.034	-8.017	-7.999	-7.981	-7.963	-7.945	-7.928	-7.910	-7.891	-270	280	8.924	8.963	9.002	9.041	9.081	9.120	9.159	9.198	9.237	9.277	9.316	280
-260	-7.891	-7.873	-7.855	-7.837	-7.819	-7.800	-7.782	-7.763	-7.745	-7.726	-7.707	-260	290	9.316	9.355	9.395	9.434	9.473	9.513	9.552	9.591	9.631	9.670	9.710	290
-250	-7.707	-7.688	-7.670	-7.651	-7.632	-7.613	-7.593	-7.574	-7.555	-7.536	-7.516	-250	300	9.710	9.749	9.789	9.828	9.868	9.907	9.947	9.987	10.026	10.066	10.106	300
-240	-7.516	-7.497	-7.478	-7.458	-7.438	-7.419	-7.399	-7.379	-7.359	-7.339	-7.319	-240	310	10.106	10.145	10.185	10.225	10.265	10.304	10.344	10.384	10.424	10.464	10.503	310
-230	-7.319	-7.299	-7.279	-7.259	-7.239	-7.219	-7.198	-7.178	-7.157	-7.137	-7.116	-230	320	10.503	10.543	10.583	10.623	10.663	10.703	10.743	10.783	10.823	10.863	10.903	320
-220	-7.116	-7.096	-7.075	-7.054	-7.033	-7.013	-6.992	-6.971	-6.950	-6.928	-6.907	-220	330	10.903	10.943	10.983	11.024	11.064	11.104	11.144	11.184	11.224	11.265	11.305	330
-210	-6.907	-6.886	-6.865	-6.843	-6.822	-6.801	-6.779	-6.757	-6.736	-6.714	-6.692	-210	340	11.305	11.345	11.385	11.426	11.466	11.506	11.547	11.587	11.627	11.668	11.708	340
-200	-6.692	-6.671	-6.649	-6.627	-6.605	-6.583	-6.561	-6.539	-6.516	-6.494	-6.472	-200	350	11.708	11.749	11.789	11.830	11.870	11.911	11.951	11.992	12.032	12.073	12.113	350
-190	-6.472	-6.449	-6.427	-6.405	-6.382	-6.359	-6.337	-6.314	-6.291	-6.269	-6.246	-190	360	12.113	12.154	12.195	12.235	12.276	12.317	12.357	12.398	12.439	12.480	12.520	360
-180	-6.246	-6.223	-6.200	-6.177	-6.154	-6.130	-6.107	-6.084	-6.061	-6.037	-6.014	-180	370	12.520	12.561	12.602	12.643	12.684	12.724	12.765	12.806	12.847	12.888	12.929	370
-170	-6.014	-5.991	-5.967	-5.943	-5.920	-5.896	-5.872	-5.849	-5.825	-5.801	-5.777	-170	380	12.929	12.970	13.011	13.052	13.093	13.134	13.175	13.216	13.257	13.298	13.339	380
-160	-5.777	-5.753	-5.729	-5.705	-5.681	-5.656	-5.632	-5.608	-5.584	-5.559	-5.535	-160	390	13.339	13.380	13.421	13.462	13.503	13.544	13.586	13.627	13.668	13.710	13.751	390
-150	-5.535	-5.510	-5.485	-5.461	-5.436	-5.411	-5.386	-5.362	-5.337	-5.312	-5.287	-150	400	13.751	13.792	13.833	13.875	13.916	13.957	13.999	14.040	14.081	14.123	14.164	400
-140	-5.287	-5.262	-5.237	-5.212	-5.187	-5.162	-5.136	-5.111	-5.086	-5.060	-5.035	-140	410	14.164	14.205	14.247	14.288	14.330	14.371	14.413	14.454	14.496	14.537	14.579	410
-130	-5.035	-5.009	-4.984	-4.958	-4.932	-4.907	-4.881	-4.855	-4.829	-4.803	-4.777	-130	420	14.579	14.620	14.662	14.704	14.745	14.787	14.828	14.870	14.912	14.953	14.995	420
-120	-4.777	-4.751	-4.725	-4.699	-4.673	-4.647	-4.621	-4.594	-4.568	-4.542	-4.515	-120	430	14.995	15.037	15.078	15.120	15.162	15.204	15.245	15.287	15.329	15.371	15.413	430
-110	-4.515	-4.488	-4.462	-4.436	-4.409	-4.382	-4.355	-4.329	-4.302	-4.275	-4.248	-110	440	15.413	15.454	15.496	15.538	15.580	15.622	15.664	15.706	15.748	15.790	15.831	440
-100	-4.248	-4.221	-4.194	-4.167	-4.140	-4.113	-4.086	-4.058	-4.031	-4.004	-3.976	-100	450	15.831	15.873	15.915	15.957	15.999	16.041	16.083	16.125	16.168	16.210	16.252	450
-90	-3.976	-3.949	-3.922	-3.894	-3.867	-3.839	-3.811	-3.784	-3.756	-3.728	-3.700	-90	460	16.252	16.294	16.336	16.378	16.420	16.462	16.504	16.547	16.589	16.631	16.673	460
-80	-3.700	-3.672	-3.645	-3.617	-3.589	-3.561	-3.533	-3.504	-3.476	-3.448	-3.420	-80	470	16.673	16.715	16.757	16.800	16.842	16.884	16.927	16.969	17.011	17.054	17.096	470
-70	-3.420	-3.391	-3.363	-3.335	-3.306	-3.278	-3.249	-3.221	-3.192	-3.163	-3.135	-70	480	17.096	17.138	17.181	17.223	17.265	17.308	17.350	17.392	17.435	17.477	17.520	480
-60	-3.135	-3.106	-3.077	-3.048	-3.020	-2.991	-2.962	-2.933	-2.904	-2.875	-2.846	-60	490	17.520	17.562	17.605	17.647	17.690	17.732	17.775	17.817	17.860	17.902	17.945	490
-50	-2.846	-2.816	-2.787	-2.758	-2.729	-2.699	-2.670	-2.641	-2.611	-2.582	-2.552	-50	500	17.945	17.987	18.030	18.073	18.115	18.158	18.200	18.243	18.286	18.328	18.371	500
-40	-2.552	-2.523	-2.493	-2.463	-2.434	-2.404	-2.374	-2.344	-2.315	-2.285	-2.255	-40	510	18.371	18.414	18.456	18.499	18.542	18.585	18.627	18.670	18.713	18.756	18.799	510
-30	-2.255	-2.225	-2.195	-2.165	-2.135	-2.105	-2.074	-2.044	-2.014	-1.984	-1.953	-30	520	18.799	18.841	18.884	18.927	18.969	19.012	19.055	19.098	19.141	19.184	19.227	520
-20	-1.953	-1.923	-1.893	-1.862	-1.832	-1.801	-1																		

MAXIMUM TEMPERATURE RANGE**Thermocouple Grade**

– 328 to 1652°F
– 200 to 900°C

Extension Grade

32 to 392°F
0 to 200°C

LIMITS OF ERROR

(whichever is greater)

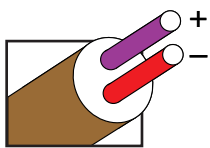
Standard: 1.7°C or 0.5% Above 0°C

1.7°C or 1.0% Below 0°C

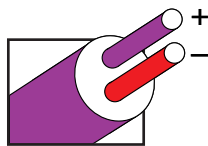
Special: 1.0°C or 0.4%

COMMENTS, BARE WIRE ENVIRONMENT:

Oxidizing or Inert; Limited Use in Vacuum or Reducing; Highest EMF Change per Degree

TEMPERATURE IN DEGREES °F**REFERENCE JUNCTION AT 32°F****Thermocouple Grade**

Nickel-Chromium vs. Copper-Nickel

**Extension Grade**

Revised Thermocouple Reference Tables

TYPE E

Reference Tables
N.I.S.T.
Monograph 175
Revised to ITS-90

Thermoelectric Voltage in Millivolts

°F	0	1	2	3	4	5	6	7	8	9	10	°F
700	26.640	26.684	26.728	26.773	26.817	26.861	26.905	26.950	26.994	27.038	27.082	700
710	27.082	27.127	27.171	27.215	27.259	27.304	27.348	27.392	27.437	27.481	27.525	710
720	27.525	27.570	27.614	27.658	27.703	27.747	27.791	27.836	27.880	27.924	27.969	720
730	27.969	28.013	28.057	28.102	28.146	28.191	28.235	28.279	28.324	28.368	28.413	730
740	28.413	28.457	28.501	28.546	28.590	28.635	28.679	28.724	28.768	28.813	28.857	740

750	28.857	28.901	28.946	28.990	29.035	29.079	29.124	29.168	29.213	29.257	29.302	750
760	29.302	29.346	29.391	29.435	29.480	29.525	29.569	29.614	29.658	29.703	29.747	760
770	29.747	29.792	29.836	29.881	29.925	29.970	30.015	30.059	30.104	30.148	30.193	770
780	30.193	30.238	30.282	30.327	30.371	30.416	30.461	30.505	30.550	30.595	30.639	780
790	30.639	30.684	30.728	30.773	30.818	30.862	30.907	30.952	30.996	31.041	31.086	790

800	31.086	31.130	31.175	31.220	31.264	31.309	31.354	31.398	31.443	31.488	31.533	800
810	31.533	31.577	31.622	31.667	31.711	31.756	31.801	31.846	31.890	31.935	31.980	810
820	31.980	32.025	32.069	32.114	32.159	32.204	32.248	32.293	32.338	32.383	32.427	820
830	32.427	32.472	32.517	32.562	32.606	32.651	32.696	32.741	32.786	32.831	32.875	830
840	32.875	32.920	32.965	33.010	33.054	33.099	33.144	33.189	33.234	33.278	33.323	840

850	33.323	33.368	33.413	33.458	33.503	33.547	33.592	33.637	33.682	33.727	33.772	850
860	33.772	33.816	33.861	33.906	33.951	33.996	34.041	34.086	34.130	34.175	34.220	860
870	34.220	34.265	34.310	34.355	34.400	34.445	34.489	34.534	34.579	34.624	34.669	870
880	34.669	34.714	34.759	34.804	34.849	34.893	34.938	34.983	35.028	35.073	35.118	880
890	35.118	35.163	35.208	35.253	35.298	35.343	35.388	35.432	35.477	35.522	35.567	890

900	35.567	35.612	35.657	35.702	35.747	35.792	35.837	35.882	35.927	35.972	36.016	900
910	36.016	36.061	36.106	36.151	36.196	36.241	36.286	36.331	36.376	36.421	36.466	910
920	36.466	36.511	36.556	36.601	36.646	36.691	36.736	36.781	36.826	36.871	36.915	920
930	36.915	36.960	37.005	37.050	37.095	37.140	37.185	37.230	37.275	37.320	37.365	930
940	37.365	37.410	37.455	37.500	37.545	37.590	37.635	37.680	37.725	37.770	37.815	940

950	37.815	37.860	37.905	37.950	37.995	38.040	38.085	38.130	38.175	38.220	38.265	950
960	38.265	38.309	38.354	38.399	38.444	38.489	38.534	38.579	38.624	38.669	38.714	960
970	38.714	38.759	38.804	38.849	38.893	38.938	38.984	39.029	39.074	39.119	39.164	970
980	39.164	39.209	39.254	39.299	39.344	39.389	39.434	39.479	39.524	39.569	39.614	980
990	39.614	39.659	39.704	39.749	39.794	39.839	39.884	39.929	39.974	40.019	40.064	990

1000	40.064	40.109	40.154	40.199	40.243	40.288	40.333	40.378	40.423	40.468	40.513	1000
1010	40.513	40.558	40.603	40.648	40.693	40.738	40.783	40.828	40.873	40.918	40.963	1010
1020	40.963	41.008	41.053	41.098	41.143	41.188	41.233	41.278	41.323	41.368	41.413	1020
1030	41.413	41.457	41.502	41.547	41.592	41.637	41.682	41.727	41.772	41.817	41.862	1030
1040	41.862	41.907	41.952	41.997	42.042	42.087	42.132	42.177	42.222	42.267	42.311	1040

1050	42.311	42.356	42.401	42.446	42.491	42.536	42.581	42.626	42.671	42.716	42.760	1050
1060	42.760	42.805	42.850	42.895	42.940	42.985	43.030	43.075	43.120	43.165	43.209	1060
1070	43.209	43.254	43.299	43.344	43.389	43.434	43.479	43.524	43.569	43.613	43.658	1070
1080	43.658	43.703	43.748	43.793	43.838	43.883	43.928	43.972	44.017	44.062	44.107	1080
1090	44.107	44.152	44.197	44.242	44.286	44.331	44.376	44.421	44.466	44.511	44.555	1090

1100	44.555	44.600	44.645	44.690	44.735	44.780	44.824	44.869	44.914	44.959	45.004	1100
1110	45.004	45.049	45.093	45.138	45.183	45.228	45.273	45.317	45.362	45.407	45.452	1110
1120	45.452	45.497	45.541	45.586	45.631	45.676	45.720	45.765	45.810	45.855	45.900	1120
1130	45.900	45.944	45.989	46.034	46.079	46.123	46.168	46.213	46.258	46.302	46.347	1130
1140	46.347	46.392	46.437	46.481	46.526	46.571	46.616	46.660	46.705	46.750	46.794	1140

1150	46.794	46.839	46.884	46.929	46.973	47.018	47.063	47.107	47.152	47.197	47.241	1150
1160	47.241	47.286	47.331	47.375	47.420	47.465	47.509	47.554	47.599	47.643	47.688	1160
1170	47.688	47.733	47.777	47.822	47.867	47.911	47.956	48.001	48.045	48.090	48.135	1170
1180	48.135	48.179	48.224	48.268	48.313	48.358	48.402	48.447	48.492	48.536	48.581	1180
1190	48.581	48.625	48.670	48.715	48.759	48.804	48.848	48.893	48.937	48.982	49.027	1190

1200	49.027	49.071	49.116	49.160	49.205	49.249	49.294	49.338	49.383	49.428	49.472	1200
1210	49.472	49.517	49.561	49.606	49.650	49.695	49.739	49.784	49.828	49.873	49.917	1210
1220	49.917	49.962	50.006	50.051	50.095	50.140	50.184	50.229	50.273	50.318	50.362	1220
1230	50.362	50.407	50.451	50.495	50.540	50.584	50.629	50.673	50.718	50.762	50.807	1230
1240	50.807	50.851	50.895	50.940	50.984	51.029	51.073	51.118	51.162	51.206	51.251	1240

1250	51.251	51.295	51.340	51.384	51.428	51.473	51.517	51.561	51.606	51.650	51.695	1250
1260	51.695	51.739	51.783	51.828	51.872	51.916	51.961	52.005	52.049	52.094	52.138	1260
1270	52.138	52.182	52.227	52.271	52.315	52.360	52.404	52.448	52.493	52.537	52.581	1270
1280	52.581	52.625	52.670	52.714	52.758	52.803	52.847	52.891	52.935	52.980	53.024	1280
1290	53.024	53.068	53.112	53.157	53.201	53.245	53.289	53.334	53.378	53.422	53.466	1290

°F	0	1	2	3	4	5	6	7	8	9	10	°F
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°F	0	1	2	3	4	5	6	7	8	9	10	°F
1300	53.466	53.510	53.555	53.599	53.643	53.687	53.732	53.776	53.820	53.864	53.908	1300
1310	53.908	53.952	53.997	54.041	54.085	54.129	54.173	54.218	54.262	54.306	54.350	1310
1320	54.350	54.394	54.438	54.482	54.527	54.571	54.615	54.659	54.703	54.747	54.791	1320
1330	54.791	54.835	54.879	54.924	54.968	55.012	55.056	55.100	55.144	55.188	55.232	1330
1340	55.232	55.276	55.320	55.364	55.408	55.453	55.497	55.541	55.585	55.629	55.673	1340

1350	55.673	55.717	55.761	55.805	55.849	55.893	55.937	55.981	56.025	56.069	56.113	1350
1360	56.113	56.157	56.201	56.245	56.289	56.333	56.377	56.421	56.465	56.509	56.553	1360
1370	56.553	56.597	56.641	56.685	56.729	56.773	56.817	56.861	56.905	56.949	56.993	1370
1380	56.993	57.037	57.081	57.125	57.169	57.213	57.257	57.301	57.345	57.389	57.433	1380
1390	57.433	57.477	57.521	57.565	57.609	57.653	57.697	57.741	57.785	57.829	57.873	1390

1400	57.877	57.921	57.965	58.009	58.053	58.097	58.141	58.185	58.229	58.273	58.317	1400
1410	58.317	58.361	58.405	58.449	58.493	58.537	58.581	58.625				